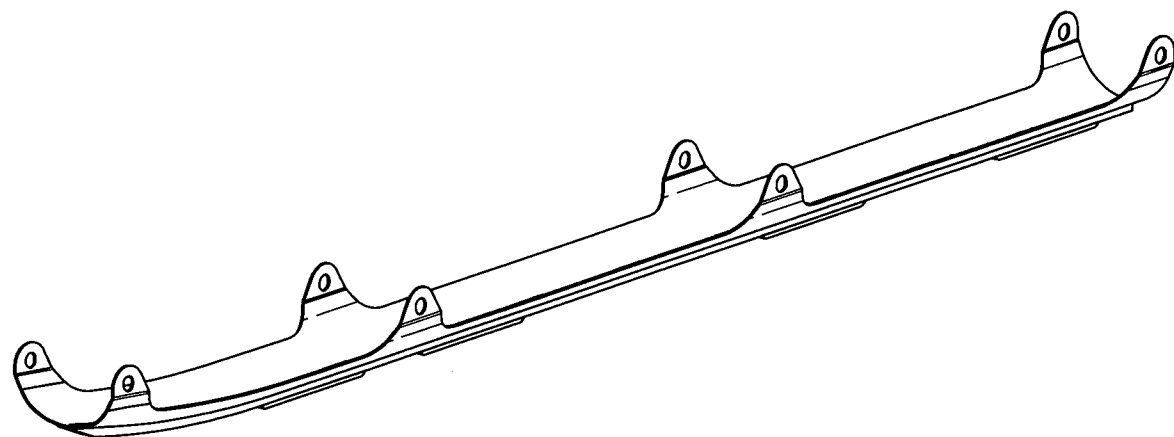


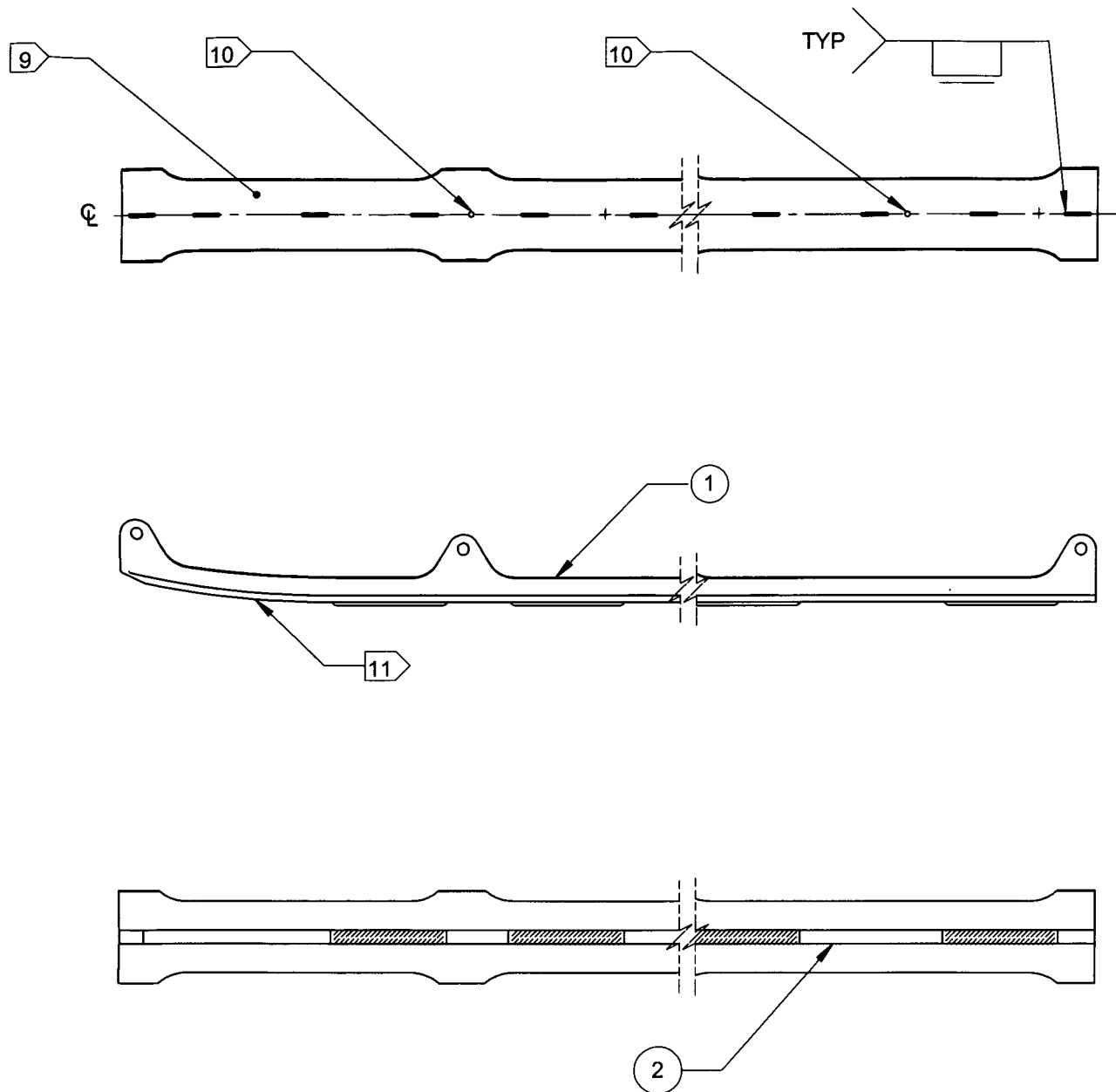
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4364-041	FWD WEARPLATE ASSY
1	1	D4364-1	PLATE
2	1	D4365-041	BAR WELDMENT



D4364-041 FWD WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4364-041" PER QSI 044 6.1
- 7) WEIGHT: 4.03 lbs
- 8) WELDING: PER QSI 004
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
- 10) TRANSFER DRILL \varnothing 0.188 HOLES THRU D4365-041 BAR WELDMENT FROM D4364-1 WEARPLATE AFTER WELDING
- 11) FORM TO MATCH PROFILE OF D4364-1 AT TIME OF WELDING

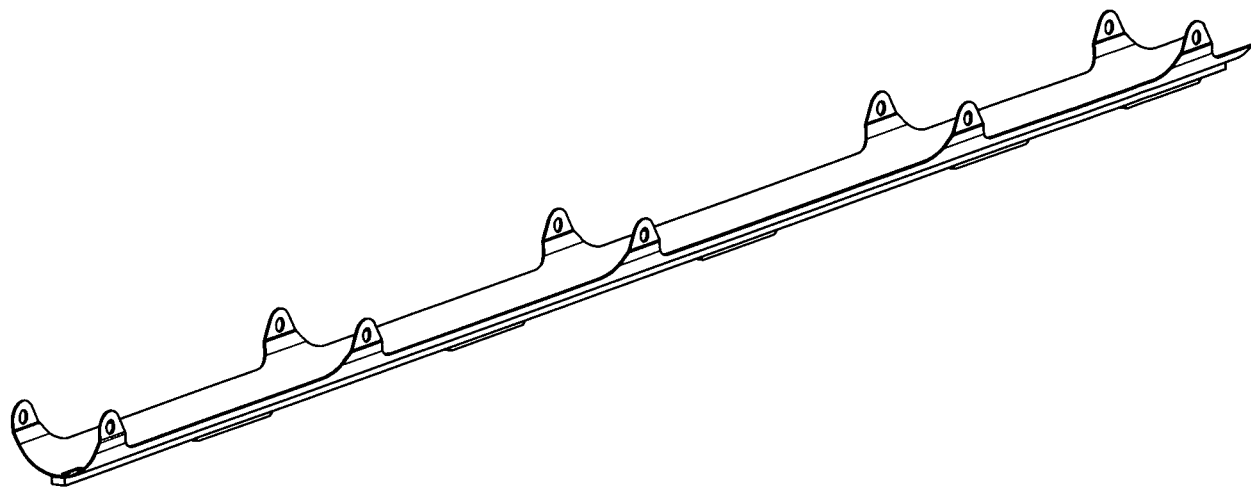


C	D4365-041 WAS D4365-1, D4365-043 WAS D4365-3, REMOVE 2059 HARDCOAT WELD (MOVED TO D4365), UPDATE TOLERANCES (SH 3&4), REMOVE VIEWS A-A, B-B (SH 2)	DB	16.01.21
B	TEXTURED COATING WAS ROCKGUARD 4714 (BOM TABLE), CHANGE NOTE 10 (SH 2)	DB	13.11.04
A	NEW ISSUE	SC	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4364	SHEET 1 OF
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	16.01.21	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

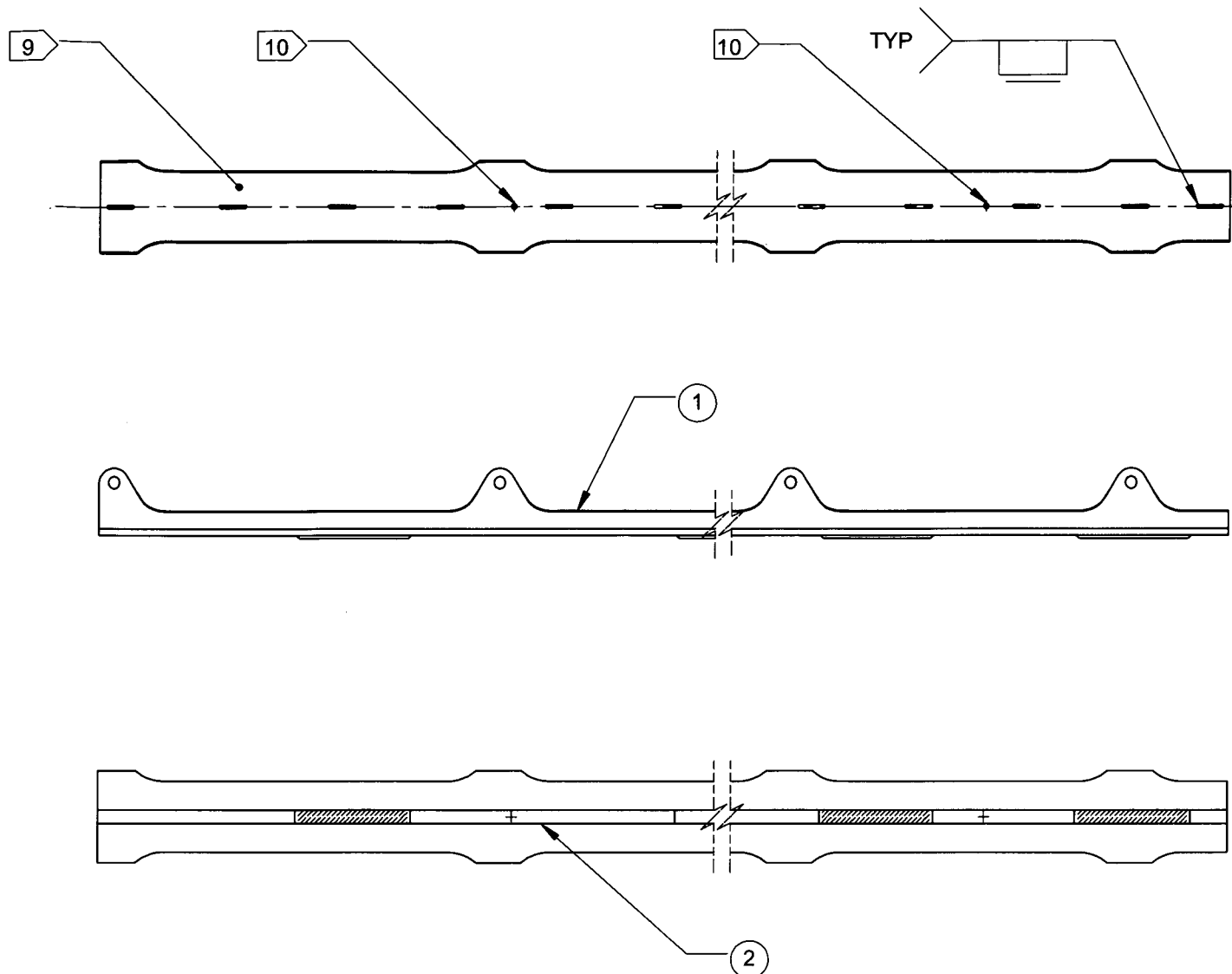
RELEASED
2016-06-16
ECN 16-594

APPROVED

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4364-043	WEARPLATE ASSY
1	1	D4364-3	PLATE
2	1	D4365-043	BAR WELDMENT



D4364-043 AFT WEARPLATE ASSY



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4364-043" PER QSI 044 6.1
- 7) WEIGHT: 5.88 lbs
- 8) WELDING: PER QSI 004
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
- 10) TRANSFER DRILL \varnothing 0.188 HOLES THRU D4365-043 BAR WELDMENT FROM D4364-3 WEARPLATE AFTER WELDING

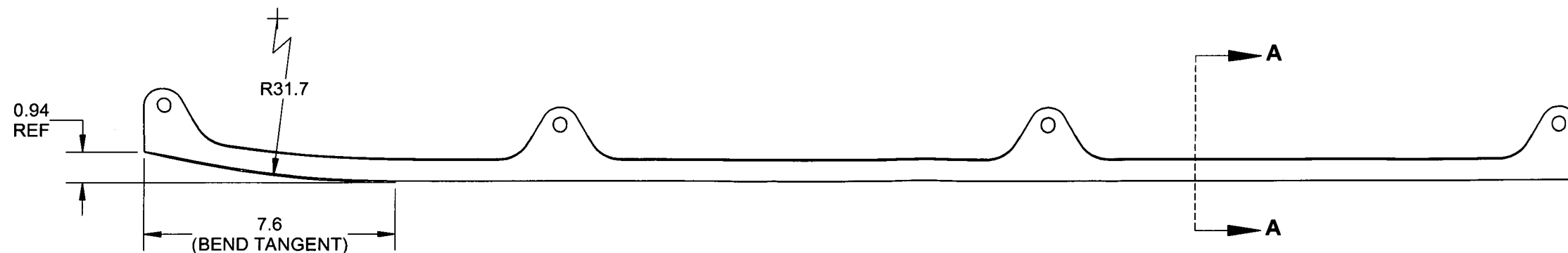
RELEASED
2016-06-16
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DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	DB	EUGENE, OR	
CHECKED	ML	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4364	SHEET 2 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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8 7 6 5 4 3 2 1

D

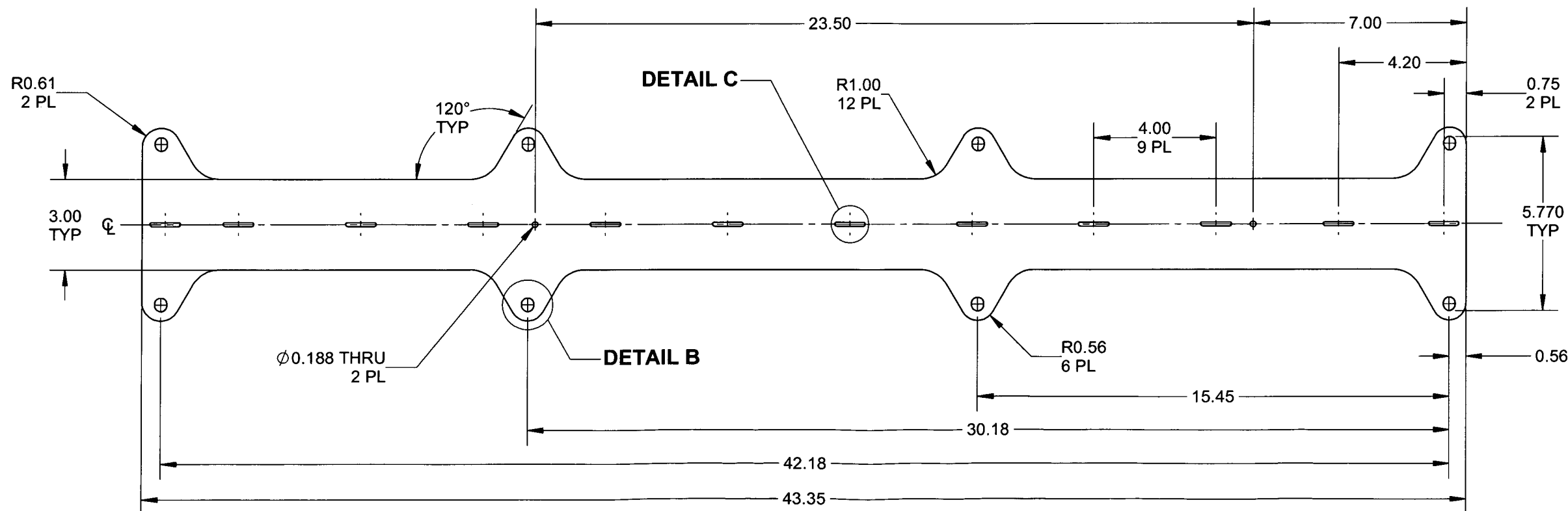
D



D4364-1 PLATE
(MAKE FROM D4364-1F)

C

C



D4364-1F PLATE
(FLAT PATTERN)



A

A

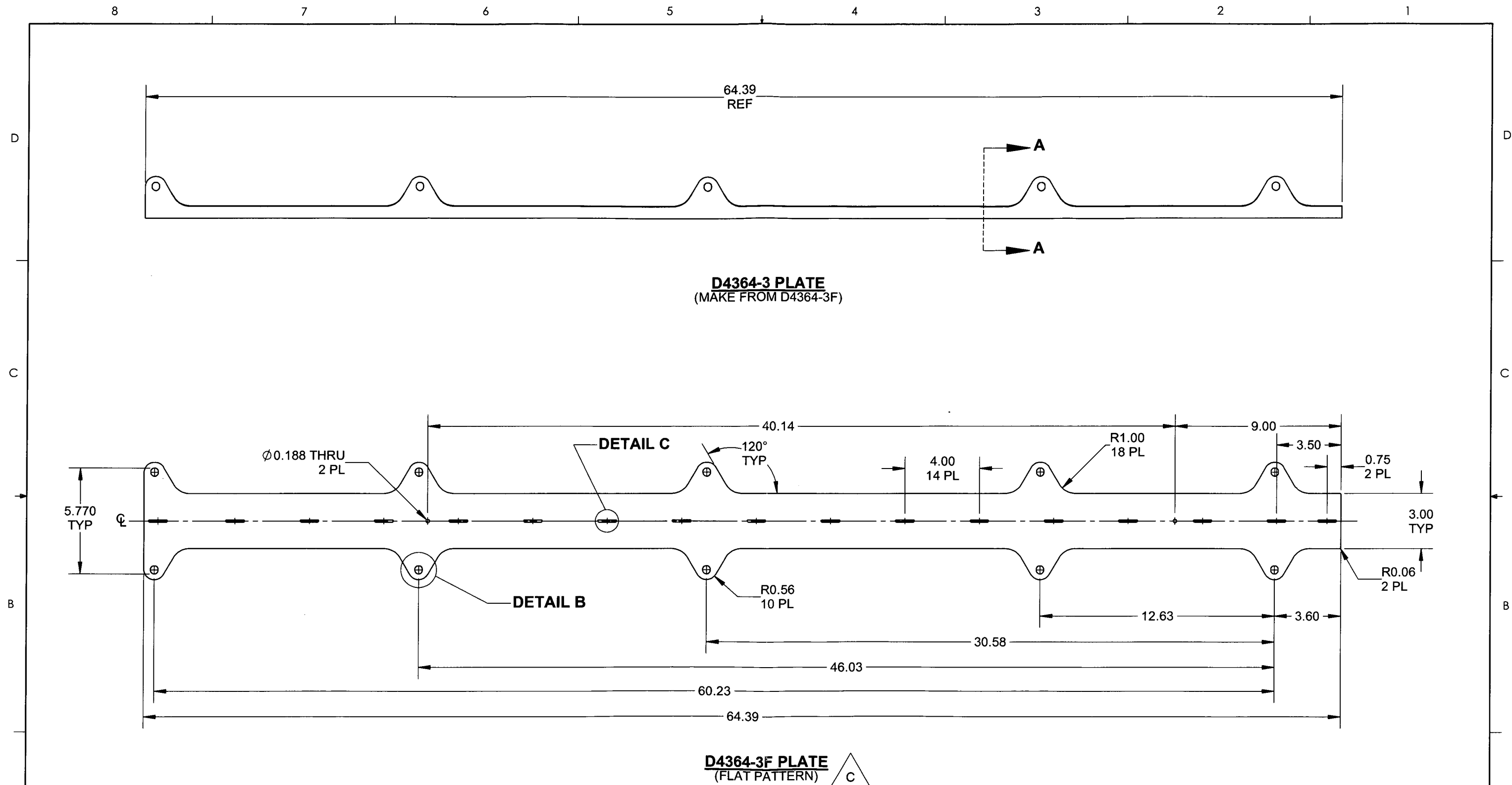
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
OR ASTM A240 OR ASME SA240
18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.12 lbs

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MFG. APPR.	JLM	D4364	SHEET 3 OF 5
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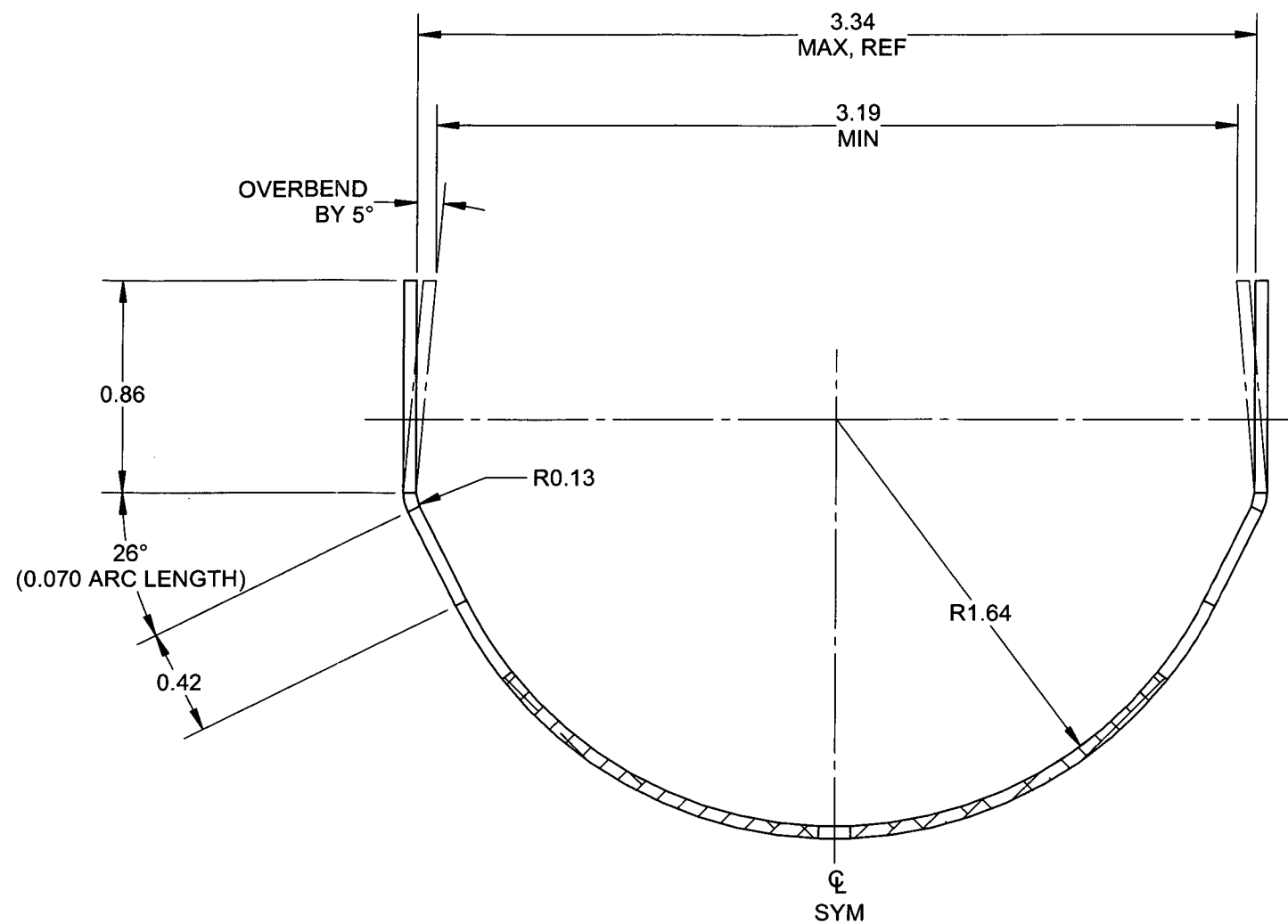
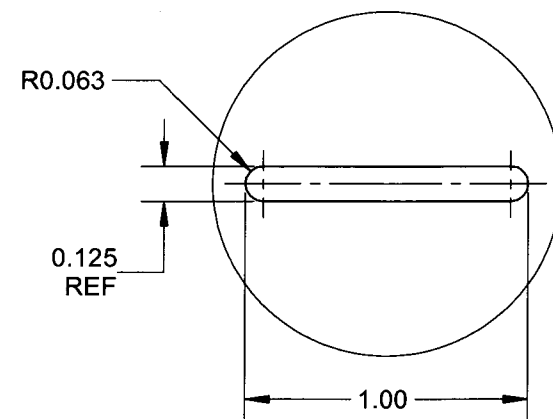
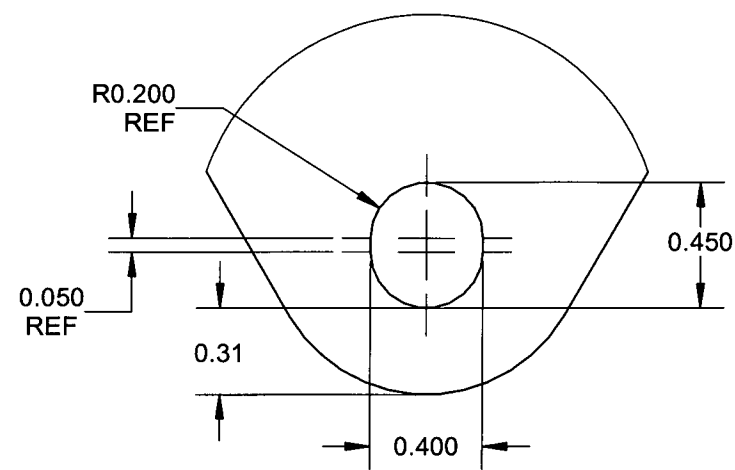
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.10 lbs

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MFG. APPR.	JLM	D4364	SHEET 4 OF 5
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APPROVED	WM	TITLE	SCALE
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